

RIVERSIDE BRASS

& ALUMINUM FOUNDRY LIMITED

55 HAMILTON ROAD, NEW HAMBURG, ONTARIO N3A 2H1

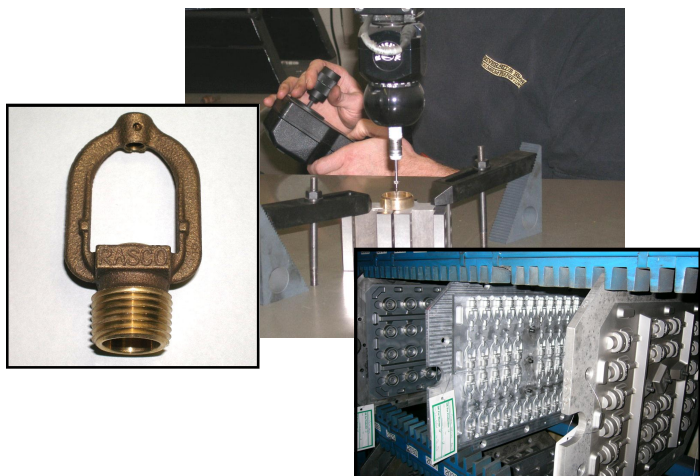
Telephone: (519) 862-2500
Toll Free: 1 (800) 265-2197
Fax: (519) 862-3930
e-mail: sales@riversidebrass.com
Website: www.riversidebrass.com

BUILDING ON A TRADITION OF SERVICE AND EXCELLENCE

Since our founding in 1966, Riverside Brass has continued to build on a tradition of casting excellence in our hometown of New Hamburg, Ontario. We are Ontario's largest independent non-ferrous foundry. As experts in small- to medium-sized non-ferrous sand castings, the Riverside team brings a unique level of craftsmanship to all orders, ensuring top-quality handling from start to finish. At Riverside, we are part of the customer team. We can advise you on basic product design, choice of alloy, and advantages of our manufacturing process. In short, we can help you to make a good product better, all at a competitive price.

EXPERTS IN CLOSE TOLERANCE CASTINGS

Riverside Brass specializes in production for major North American water and electrical customers, expertly producing green sand castings that range from just ounces to more than 50 pounds. Maintaining our precise tolerances over large runs of castings is critical to our success. Our customers choose Riverside because we offer a unique combination of flexible manufacturing and the availability of a wide range of non-ferrous alloys.



IN HOUSE TOOL AND DIE

Riverside was one of the first foundries to invest in its own tool and die shop to provide fast turnaround on patterns, trim dies and core boxes. We use standardized 14 x 19 matchplates. Utilizing our in-house pattern maker, we are able to produce patterns in wood, plastic, pressure cast, or fully CNC machined. Our CNC-equipped die shop has three Fadal mills to ensure precision with the high repeatability required by customers.

OLIVINE SAND MOLDS

We use only fine grade olivine sand, custom formulated to ensure the greatest dimensional accuracy, to minimize moisture-related defects and to achieve a smoother finish and finer detail than silica sand molds still used by many foundries.



BENEFITS OF CHOOSING RIVERSIDE BRASS

- Competitive pricing on a wide range of alloys.
- Consistent quality—predictable castings meeting form, fit, and function.
- Responsive, flexible manufacturing ensuring on time delivery.
- Assured success built on a proud tradition of casting excellence.
- Dedicated team committed to providing the highest level of customer service. We believe you deserve nothing less.

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ISO 9001: 2008 CERTIFIED



55 HAMILTON ROAD, NEW HAMBURG, ONTARIO N3A 2H1

HEAD OFFICE

55 Hamilton Road
New Hamburg, ON N3A 2H1
Phone: 519-662-2500
Fax: 519-662-3930
E-mail: sales@riversidebrass.com

MANUFACTURING LOCATIONS

77,000 ft² of manufacturing floor space

55 Hamilton Road
New Hamburg, ON

175 Waterloo St.
New Hamburg, ON



WWW.RIVERSIDEBRASS.COM

RIVERSIDE BRASS - COMBINING ART AND TECHNOLOGY TO TAKE SAND CASTING TO A NEW LEVEL.

MARKETS SERVED

- Water Utilities
 - ≡ Fire Safety
 - ≡ Valves
 - ≡ Pump and sprinkler components
 - ≡ Faucets
 - ≡ Impellers
 - ≡ Nozzles
 - ≡ Plumbing and fountain components
- Electrical Markets
 - ≡ Electric transmission components
- Gas Utilities
 - ≡ Gas meter components
 - ≡ Gas valves
- Transportation
 - ≡ Aftermarket oil pump components
 - ≡ Off road vehicle components
 - ≡ Trailer components
 - ≡ Hinges and latches
 - ≡
- Others
 - ≡ Dock fittings, gears, appliance and furniture components

ALLOYS CAST

We currently pour over 32 different alloys. A sampling is as follows:

Copper based:	Zinc:
C83450	Za10
C83600	Za12
C84400	
C85700	Aluminum:
C86500	319
C87500	356
C90500	535
C92200	713
C95400	
C95500	Other alloys available
No Lead bronze	upon request.

OTHER AVAILABLE SERVICES

- ≡ T5 / T6 Heat treating
- ≡ Machining